Choosing an allocation in the core.

 $(N, a, \{a_i\}_{i \in N}, \{d_i\}_{i \in N}, \{K_i\}_{i \in N})$ a basic EOQ system without holding costs and with transportation costs.

- $\Pi_1(N, \overline{c}^1) = \{ \sigma \in \Pi(N) \mid a_i \ge a_j \text{ implies that } \sigma(i) \le \sigma(j), \text{ for all } i, j \in N \}.$
- $\Pi_2(N, \overline{c}^1) = \{ \sigma \in \Pi(N) \mid \frac{d_i}{K_i} \ge \frac{d_j}{K_i} \text{ implies that } \sigma(i) \le \sigma(j), \text{ for all } i, j \in N \}.$

The two-line rule

For any $i \in N$,

$$TL_{i}(N,\bar{c}^{1}) = \frac{1}{2|\Pi_{1}(N,\bar{c}^{1})|} \sum_{\sigma \in \Pi_{1}(N,\bar{c}^{1})} m_{i}^{\sigma}(N,\bar{c}^{1}) + \frac{1}{2|\Pi_{2}(N,\bar{c}^{1})|} \sum_{\sigma \in \Pi_{2}(N,\bar{c}^{1})} m_{i}^{\sigma}(N,\bar{c}^{1}),$$

where $m_{i}^{\sigma}(N,\bar{c}^{1}) = \bar{c}^{1}(P_{i}^{\sigma} \cup \{i\}) - \bar{c}^{1}(P_{i}^{\sigma})$ and $P_{i}^{\sigma} = \{j \in N \mid \sigma(j) < \sigma(i)\}.$

Basic EOQ system without holding costs and with transportation costs

 $(N, a, \{a_i\}_{i \in N}, \{d_i\}_{i \in N}, \{K_i\}_{i \in N})$ a basic EOQ system without holding costs and with transportation costs. For any $i \in N$,

$$TL_i(N,\bar{c}^1) = \frac{1}{2|\Pi_1(N,\bar{c}^1)|} \sum_{\sigma \in \Pi_1(N,\bar{c}^1)} m_i^{\sigma}(N,\bar{c}^1) + \frac{1}{2|\Pi_2(N,\bar{c}^1)|} \sum_{\sigma \in \Pi_2(N,\bar{c}^1)} m_i^{\sigma}(N,\bar{c}^1),$$

where $m_i^{\sigma}(N, \overline{c}^1) = \overline{c}^1(P_i^{\sigma} \cup \{i\}) - \overline{c}^1(P_i^{\sigma})$ and $P_i^{\sigma} = \{j \in N \mid \sigma(j) < \sigma(i)\}.$

Theorem

Let $(N, a, \{a_i\}_{i \in N}, \{d_i\}_{i \in N}, \{K_i\}_{i \in N})$ be a basic EOQ system without holding costs and with transportation costs, and let (N, \overline{c}^1) be its associated cost game. If (N, \overline{c}^1) is subadditive, then $TL(N, \overline{c}^1) \in Core(N, \overline{c}^1)$.





An Economic Shortage Level problem (abbreviated ESL problem) is a deterministic continuous review inventory problem with fixed holding costs and with shortages. The relevant parameters associated to one of these problems are:

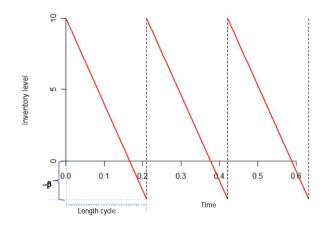
- a > 0, the fixed cost per order,
- $b_i > 0$, the shortage cost per item and per time unit,
- $d_i > 0$, the deterministic demand per time unit,
- $K_i > 0$, the capacity of the warehouse.

The objective is to identify the (maximum) shortage level which minimizes the average cost per time unit.

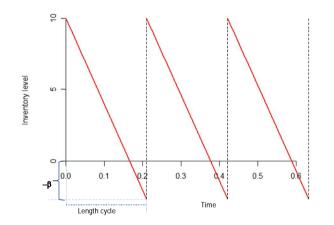
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Identifying the optimal shortage level $\overline{\beta}_i$ is equivalent to identifying the optimal number of orders per time unit $\overline{x}_i = \frac{d_i}{K_i + \overline{\beta}_i}$.



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Agent *i*'s problem:

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Agent i's cost per time unit

$$C^{i}(\boldsymbol{\beta}) = \begin{cases} \frac{ad_{i}}{K + \boldsymbol{\beta}_{i}} & \text{if } - K_{i} < \boldsymbol{\beta}_{i} \leq 0\\ \frac{ad_{i}}{K + \boldsymbol{\beta}_{i}} + \frac{b_{i}\boldsymbol{\beta}_{i}}{2(k + \boldsymbol{\beta}_{i})} & \text{if } \boldsymbol{\beta}_{i} > 0 \end{cases}$$

where β_i is his shortage level ($\beta_i > -K_i$, $\beta_i > 0$ implies shortage is present).

$$C^{i}(x_{i}) = \begin{cases} ax_{i} & \text{if } x_{i} \geq \frac{d_{i}}{K_{i}} \\ ax_{i} + \frac{b_{i}(d_{i} - K_{i}x_{i})^{2}}{2x_{i}d_{i}} & \text{if } 0 < x_{i} \leq \frac{d_{i}}{K_{i}} \end{cases}$$

where $x_i = \frac{d_i}{K_i + \beta_i}$ is the number of orders per time unit.

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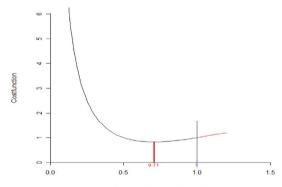
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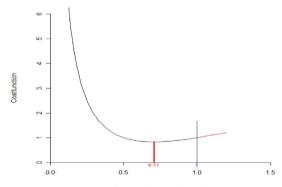
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Number of orders per time unit

An Economic Shortage Level problem

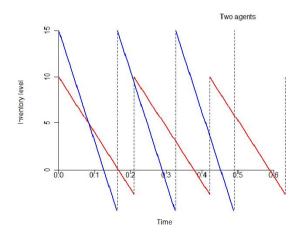
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Agents in *S* (*N* cooperate by placing joint orders

$$\frac{1}{x_i} = \frac{K_i + \beta_i}{d_i} = \frac{K_j + \beta_j}{d_j} = \frac{1}{x_j}, \text{ for every } i, j \in S.$$

Cost per time unit for coalition *S*:

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$$C^{S}(x) = ax + \frac{1}{x} \sum_{i \in S} \frac{b_{i}}{2d_{i}} \max^{2} \{-K_{i}x + d_{i}, 0\}.$$

$$C^{S}(x) = ax + \frac{1}{x} \sum_{i \in S_{x}} \frac{b_{i}}{2d_{i}} (-K_{i}x + d_{i})$$

with $S_{x} = \{i \in S : x < \frac{d}{K}\}$

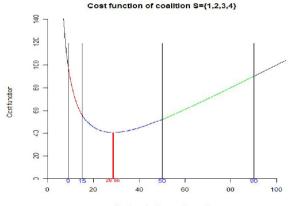
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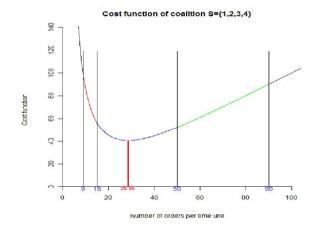
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 C^S is a convex function.



Number of orders per time unit

 C^{S} is a convex function.



 C^S is a convex function.

$$x_{S}^{*} = \sqrt{\frac{\sum_{i \in S_{x_{S}^{*}}} \frac{b_{i}d_{i}}{2}}{a + \sum_{i \in S_{x_{S}^{*}}} \frac{b_{i}}{2} \frac{K_{i}^{2}}{d_{i}}}} = \sqrt{\frac{\sum_{i \in S_{x_{S}^{*}}} b_{i}d_{i}}{2a + \sum_{i \in S_{x_{S}^{*}}} b_{i} \frac{K_{i}^{2}}{d_{i}}}},$$

with $x_S^* < \frac{d_i}{K_i}$ for all $i \in S_{x_S^*}$

 $i(S) := S_{x_S^*}$

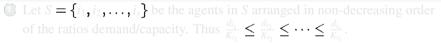
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$$x_S^* = \sqrt{\frac{\sum_{i \in i(S)} b_i d_i}{2a + \sum_{i \in i(S)} b_i \frac{K_i^2}{d_i}}}, \quad x_S^* < \frac{d_i}{K_i} \text{ for all } i \in i(S)$$

How do we solve this Equation?



Initialize k = s + 1, $T = \emptyset$, $x_T = 0$, and $S_{x_T} = S$.

Do while
$$S_{x\tau} \neq T$$
:
Set $k = k - 1$, $T = T \cup \{i_k\}$, and compute

$$x_T = \sqrt{\frac{\sum_{i \in T} b_{ii} d_{ii}}{2a + \sum_{i \in T} b_{ii} \frac{K_{ij}^2}{d_{ij}}}} \text{ and } S_{x_T} = \{i_l \in S : x_T < \frac{d_{i_l}}{K_{i_l}}\}.$$

$$\bigcirc x_S^* = x_T. \text{ STOP.}$$

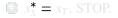
$$x_S^* = \sqrt{\frac{\sum_{i \in i(S)} b_i d_i}{2a + \sum_{i \in i(S)} b_i \frac{K_i^2}{d_i}}}, \quad x_S^* < \frac{d_i}{K_i} \text{ for all } i \in i(S)$$

How do we solve this Equation?

Q Let S = {i₁, i₂, ..., i_s} be the agents in S arranged in non-decreasing order of the ratios demand/capacity. Thus di₁/K_{i1} ≤ di₂/K_{i2} ≤ ··· ≤ di_k/K_{is}.
Q Initialize k = s + 1, T = Ø, x_T = 0, and S_{xT} = S.
Q Do while S_{xy} ≠ T:

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$$x_{S}^{*} = \sqrt{\frac{\sum_{i \in i(S)} b_{i} d_{i}}{2a + \sum_{i \in i(S)} b_{i} \frac{K_{i}^{2}}{d_{i}}}}, \quad x_{S}^{*} < \frac{d_{i}}{K_{i}} \text{ for all } i \in i(S)$$

How do we solve this Equation?

- Let $S = \{i_1, i_2, \dots, i_s\}$ be the agents in *S* arranged in non-decreasing order of the ratios demand/capacity. Thus $\frac{d_{i_1}}{K_{i_1}} \leq \frac{d_{i_2}}{K_{i_2}} \leq \dots \leq \frac{d_{i_s}}{K_{i_s}}$.
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$$x_S^* = x_T. \text{ STOP.}$$

An example

a = 180, compute x_S^* for $S = \{1, 2, 4\}$.

i	d_i	b _i	K _i	$\frac{d_i}{K_i}$
1	0.45	15	5	0.090
2	0.95	15	7.5	0.127
3	1.05	10	8	0.131
4	1.20	12	9	0.133

• Take $T = \{4\}$ and compute

$$x_T = \sqrt{\frac{\sum_{i \in T} b_i d_i}{2a + \sum_{i \in T} b_i \frac{K_i^2}{d_i}}} = \sqrt{\frac{b_4 d_4}{2a + b_4 \frac{K_4^2}{d_4}}} = 0.11094.$$

Note that $S_{x_T} = \{i \in S : x_T < \frac{d_i}{K_i}\} = \{2, 4\}$ and $S_{x_T} \neq T$.

• Take $T = \{2, 4\}$ and compute

$$x_T = \sqrt{\frac{\sum_{i \in T} b_i d_i}{2a + \sum_{i \in T} b_i \frac{K_i^2}{d_i}}} = \sqrt{\frac{b_2 d_2 + b_4 d_4}{2a + b_2 \frac{K_2^2}{d_2} + b_4 \frac{K_4^2}{d_4}}} = 0.117983.$$

Now, since $S_{x_T} = \{2, 4\} = T$, $x_S^* = x_T = 0.117983$.